

5/20


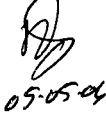
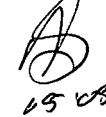

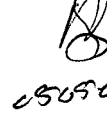
DART AEROSPACE LTD		Work Order:	23009
Description: Tube Assembly		Part Number:	D3298-001
<i>RF 04.11.25</i> <i>RF 04.10.13</i> Dwg: D3298 Rev. A1 PAGE 2		Qty:	10
			Page 1 of 1

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	JA	05.04.13	61												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-001 Batch: <u>M17005</u>	SB	05/05/06	10												
3	GA	Bend tube as per template D3298-001T1 & Dwg D3298	SB	05/05/06	10												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td><u>M17137</u></td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td><u>M17137</u></td></tr></table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	<u>M17137</u>	2	MS20819-6D	Sleeve	<u>M17137</u>	SB	05/05/06	10 9
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	<u>M17137</u>														
2	MS20819-6D	Sleeve	<u>M17137</u>														
5	QC5	Inspect work to Step 4	AD	05.05.06	9												
6	ST	Identify and Stock <i>Identify with Part # Batch # using Alenmarker + FIRE POINT MARKER</i>	CL	05/05/09	9												
7	AC	Cost / part <u>12.67</u>	SUC	05.05.10	9												
8	DC	Close W/O <u>12.67</u> Inspect Level 21	JA	05.05.11	9												

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
11/04/04.04.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05.05.06	4	One kept as template	 05.05.06	91est	 05.05.06	 05.05.06	 05.05.06	 05.05.06

Part No: D3298-001 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA:  Date: 05.05.11

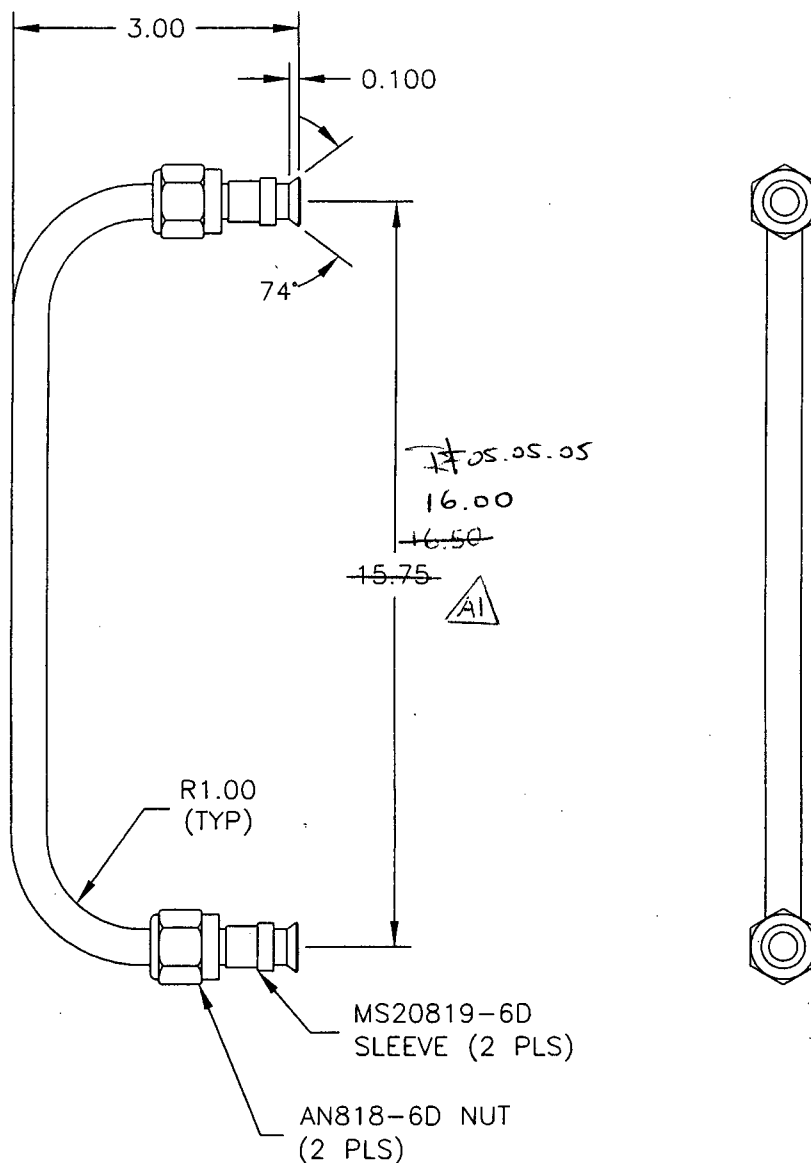
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3298	REV. A SHEET 2 OF 7
DATE 04.07.06		TITLE TUBE ASSEMBLIES	SCALE NTS

RELEASED
04.09.09 [Signature]



D3298-001

NO. 23009

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023009
Project Name : D3298-001
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3298-001
Description : Tube Assembly 25"
Manufactured : Yes
Amount Req'd : 610
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00